

Safety Data Sheet

According To Regulation (EC) No 1907/2006 (REACH)

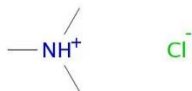
TRIMETHYLAMINE HYDROCHLORIDE

Version: 2.0
Form No: 193224

Preparation Date : 11/11/2013
Revision Date: 11/11/2013

1. IDENTIFICATION OF THE PRODUCT AND OF THE COMPANY/UNDERTAKING

1.1 Product Identifier

Product Name	TRIMETHYLAMINE HYDROCHLORIDE
SDS¹ No	193224
CAS² No	593-81-7
EINECS³ No	209-810-0
Chemical Name	Trimethylammonium chloride
Chemical Formula	C ₃ H ₉ N.ClH
Structural Formula	

1.2 Relevant Identified Uses Of The Product And Uses Advised Against

Relevant Identified Uses	Reactive
Uses Advised Against	See chapter 16 for a general overview

1.3 Details Of The Supplier Of The Safety Data Sheet

Supplier (Manufacturer)	AK-KİM KİMYA SAN. VE TİC. A.Ş. www.akkim.com.tr
Address – Factory	Denizçalı Köyü, Taşköprü Mevkii, P.K. 39 77600 Yalova / TÜRKİYE
Telephone	0 226 815 33 00
Fax	0 226 353 25 39

1.4 Information Providing Authority About Safety Data Sheet

	Ali Haydar KETİR – Environmental Engineer
Telephone	+90 (226) 815 33 00 / 33304
Fax	ali.ketir@akkim.com.tr

1.5 Emergency Telephone Number

Company Emergency	0 226 815 33 00
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2. HAZARDS IDENTIFICATION

2.1 Classification Of The Product

2.1.1 Classification According to Regulation (EC) No 1272/2008

- Skin irritation, Category 2;H315
- Eye irritation, Category 2;H319

2.2 Label elements

2.2.1. Labeling According to Regulation (EC) No 1272/2008 [CLP⁴/GHS⁵]

Product Identifier	
Hazard Component for Labeling	· Trimethylammonium chloride
Hazard Pictograms	

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Signal Word

· *Danger*

Hazard Statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

Precautionary Statements

General

· *None*

Prevention

- *None*

Response

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage

· *None*

Disposal

· *None*

Supplemental Hazard Information (EU) Statements

None

2.2.2. Special Rules For Supplemental Label Elements For Certain Mixtures

None.

2.2.3. Additional Labeling

· *Not Applicable*

2.3 Hazard Identification

2.3.1. Skin Contact

May be harmful if absorbed through skin. May cause skin irritation

2.3.2. Eye Contact

Causes serious eye irritation.

2.3.3. Ingestion

May be harmful if swallowed..

2.3.4. Inhalation

May be harmful if inhaled. May cause respiratory tract irritation.

2.3.5. Long term effects

*Repeated oral uptake of the substance did not cause substance-related effects.
Repeated inhalative uptake of the substance did not cause substance-related effects.
The product has not been tested. The statement has been derived from products of a similar structure or composition.*

2.3.6. Adverse Environmental Effects

No data available

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2.4. Additional Information

· None

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Description Of The Substance: Trimethylamine Hydrochloride (CH₃)₃N-HCl (70-71 %)

NAME	EINECS NO	CAS NO.	CONTENT (%)	CLASSIFICATION
				CLP
Trimethylamine Hydrochloride	209-810-0	593-81-7	70-71 %	 WARNING Skin irritation, Category 2;H315 Eye irritation, Category 2;H319

3.2 Additional information

· None

4. FIRST AID MEASURES

4.1 Description of first aid measures

4.1.1 General information

- Remove contaminated clothing.
- In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

4.1.2 Following inhalation

- Whilst protecting yourself remove the casualty from the hazardous area and take him to the fresh air.
- Lay the casualty down in a quiet place and protect him against hypothermia.
- If signs of difficulty in breathing or irritation appear
- As soon as possible repeatedly have the casualty deeply breath a glucocorticoid inhalation spray in.
- Arrange medical treatment.

4.1.3 Following skin contact

- Remove contaminated clothing while protecting yourself.
- Immediately cleanse the affected skin areas with soap under running water.
- Arrange medical treatment.

4.1.4 Following eye contact

- Rinse the affected eye with widely spread lids for 10 minutes under running water whilst protecting the unimpaired eye.
- Arrange medical treatment.

4.1.5 Following ingestion

- Rinse the mouth and spit the fluids out.
- If the casualty is conscious have him drink copious amounts of liquids (water).
- Do not make the casualty vomit.
- Arrange medical treatment.
- During spontaneous vomiting hold the head of the casualty low with the body in a prone position in order to avoid penetration of the vomit into the air tube.

4.1.6 Self-protection of the first aider

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- Pay attention to self-protection

4.1.7 Notes for the doctor

- Treat according to symptoms.

5. FIRE-FIGHTING MEASURES

5.1 General Information and Flammable Properties

- The substance/product is non-combustible

5.2 Extinguishing media:

- Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide

5.3 Unsuitable extinguishing media

- None known.

5.4 Special hazards arising from the product

- Carbon oxides, nitrogen oxides (NO_x), Hydrogen chloride gas

5.5 Advice for fire-fighters

- Wear NIOSH⁶ approved breathing apparatus, eye and face protector and chemical resistant clothes.

5.6 Additional information

- Based on the chemical structure there is no shock-sensitivity.
- Contaminated extinguishing water must be disposed of in accordance with official regulations
- Do not allow the quenching water into sewage systems

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

- Use personal protective equipment. Avoid dust formation. Avoid breathing vapors, mist or gas.
- Ensure adequate ventilation. Avoid breathing dust.
- Refer to protective measures listed in section 7 and 8.
- Put on protective equipment before entering danger area.

6.2 Environmental precautions

- Cover drains.
- Do not allow to enter into soil/subsoil.
- Do not empty into drains or the aquatic environment..

6.3 Methods and material for containment and cleaning up

6.3.1 For containment

- Control personal contact by using protective equipment as required
- Take up contaminated material and pass on for further processing.
- Contain for disposal according to local / national regulations.

6.3.2 For cleaning up

- Avoid mist formation.
- Use a tested industrial vacuum cleaner or suction device.
- Do not raise dust while cleaning.
- Use of a blower for cleaning is not permitted.

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6.3.3 Other information

- Dispose of waste material according to local, state and federal regulations.

6.4 Reference to other sections

- Dispose of contaminated material as waste in accordance with section 13.
- See Section 13.

7. HANDLING AND STORAGE

7.1.1 Precautions for safe handling

7.1.2 Protective measures

Personal preventions

- Avoid dust formation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT allow material to contact humans, exposed food or food utensils.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

Fire preventions

- The substance/product is non-combustible
- See section 5.

Environmental precautions:

- Dispose of waste material according to local, state and federal regulations.

7.1.3 Advice on general occupational hygiene

- Use good occupational work practice.
- Comply with the health and safety at work laws.
- Remove contaminated clothing and protective equipment before entering eating areas.

7.2 Conditions for safe storage, including any incompatibilities

- Store in dry and well-ventilated area, away from bases.
- Material avoids to bases.
- Hazardous decomposition products are Trimethylamin and hydrogen chloride.
- Heating or fire can release toxic gas. (HCl, TMA)
- Cool containers / tanks with water spray. Keep product and empty container away from heat and sources of ignition.
- Do not flush into surface water or sanitary sewer system.

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- Prevent product from entering drains
- Wear NIOSH - approved self-contained breathing apparatus and full protective clothing including face and eye protection if this product is exposed to fire.

7.1 Advice on common storage

- Do not use any food containers - risk of mistake.
- Keep container tightly closed.
- Recommended storage at room temperature.
- Store in a dry place.
- Protect from moisture.
- Substance is hygroscopic.

7.2 Specific precautions on storage

- Storage class 10 - 13 (Other liquids and solids)
- Only substances of the same storage class should be stored together.
- Collocated storage with the following substances is prohibited:
 - Pharmaceuticals, foods, and animal feeds including additives.
 - Infectious, radioactive und explosive substances.
 - Strongly oxidizing substances of storage class 5.1A.
- Under certain conditions the collocated storage with the following sub-stances is permitted:
 - Gases.
 - Flammable liquids of storage class 3.
 - Other explosive substances of storage class 4.1A.
 - Spontaneously flammable substances.
 - Substances liberating flammable gases in contact with water.
 - Oxidizing substances of storage class 5.1B.
 - Ammonium nitrate and preparations containing ammonium nitrate.
 - Organic peroxides and self reactive substances.
 - Combustible and non combustible acutely toxic substances of storage classes 6.1A and 6.1B.
- The substance should not be stored with substances with which hazardous chemical reactions are possible.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Preventive industrial and medical examinations must be carried out according to the application area.

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

8.1.1 Occupational exposure limits

- No data available

8.2 Exposure controls

- Adequate ventilation should be used during processing

8.2.1 Appropriate engineering controls:

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- Provide local exhaust ventilation to control dust.
- In the immediate working surroundings there must be: Emergency shower installed.
- Make available sufficient washing facilities.
- Provide eye shower and label its location conspicuously.
- See Section 7

8.2.2 Personal protection equipment

8.2.2.1 Eye / Face protection:

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly.



8.2.2.2 Skin protection

Hand protection

- The use of resistant protective gloves is recommended.
- Skin protection cremes do not protect as effectively against the substance as protective gloves. Therefore suitable protective gloves should be preferred as far as possible.
- The following information is valid for aqueous, saturated solutions of the salt.
- The following materials are suitable for protective gloves (Permeation time \geq 8 hours):
 - Polychloroprene - CR (0,5 mm)
 - Nitrile rubber/Nitrile latex - NBR (0,35 mm)
 - Butyl rubber - Butyl (0,5 mm)
 - Fluoro carbon rubber - FKM (0,4 mm)
- Protective gloves of the following materials should not be worn longer than 4 hours continually (Permeation time \geq 4 hours):
 - Polyvinyl chloride - PVC (0,5 mm)
- Protective gloves of the following materials should not be worn longer than 2 hours continually (Permeation time \geq 2 hours):
 - Natural rubber/Natural latex - NR (0,5 mm) (use non-powdered and allergen free products)
- The times listed are suggested by measurements taken at 22 °C and constant contact. Temperatures raised by warmed substances, body heat, etc. and a weakening of the effective layer thickness caused by expansion can lead to a significantly shorter breakthrough time. In case of doubt contact the gloves' manufacturer. A 1.5-times increase / decrease in the layer thickness doubles / halves the breakthrough time. This data only applies to the pure substance. Transferred to mixtures of substances, these



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figures should only be taken as an aid to orientation.

Body protection

- Depending on the risk, wear a tight, long apron and boots or suitable chemical protection clothing
- Eye wash unit.

Other protection

- Handle in accordance with good industrial hygiene and safety practice.

8.2.2.3 Respiratory protection

- In an emergency (e.g.: unintentional release of the substance) respiratory protection must be worn. Consider the maximum period for wear.
- Respiratory protection: Particle filter P2 or P3, colour code white.
- Perhaps also necessary for improved protection:
- Respiratory protection: Combination filter E - P2 or E - P3, colour code yellow-white. (also possible combination filter B - P2)
- Use insulating device for concentrations above the usage limits for filter devices, for oxygen concentrations below 17% volume, or in circumstances which are unclear.



8.2.3 Environmental exposure controls

- Legislation for the protection of the environment must be met in full.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Appearance

Form/Physical state	Liquid
Color	Colorless-Pale yellow clear solution
Odor	Amine
	Value
pH (5 % in water solution) @ (20°C)	3,5-6,5
Freezing point/range (°C)	Not available
Boiling point/range (°C)101,3 kPa	130
Melting point (°C)	Not available
Flash Point (°C)closed cup	Not available
Ignition temperature (°C)	Not available
Viscosity cp	Not applicable
Density kg/l	1,026-1,028
Solubility in water g/l @ 20°C	Soluble
Solubility in ester, ketone and hydrocarbons	Not available
Partition coefficient n-Octanol/Water (log Po/w)	Not available
Explosive Property	None
Oxidation Property	None

Note: The above features were determined according to prescribed methods at the Classification, Packaging and Labeling of Hazardous. Substances Regulation Section A-3 or a method comparable to the other.

10. STABILITY AND REACTIVITY

10.1 Reactivity

- no data available.

10.2 Chemical stability

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- Stable under recommended storage and handling conditions. (See section 7.)

10.3 Possibility of hazardous reactions

- The substance can react dangerously with:
- strong oxidizing agents
- strong bases
- acids

10.4 Conditions to avoid:

- Avoid moisture. avoid atmospheric oxygen

10.5 Incompatible materials:

- Acids, oxidizing agents, nitrites, nitrates

10.6 Hazardous decomposition products:

- Ammonia
- Hydrogen chloride
- Nitrogen oxides
- Carbon monoxide
- Carbon dioxide
- Decomposition temperature: > 150 °C

10.7 Hazardous polymerization:

- None.

11. TOXICOLOGICAL INFORMATION

11.1 General Information

- To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

11.2 Acute toxicity

- No data available

11.3 Skin corrosion/irritation and Eye damage/irritation:

Skin:

- Skin - rabbit - irritating - 20 h - OECD Test Guideline 404

Eye:

- Eyes - rabbit - Irritating to eyes. - OECD Test Guideline 405

Sensitization:

- No data available

11.4 CMR effects (Carcinogenicity) :

- IARC: No component of this product present at levels greater than or equal to 0.1% is identified as
- probable, possible or confirmed human carcinogen by IARC

11.5 CMR effects (Mutagenicity and Toxicity for reproduction) :

- **Reproductive toxicity**
- Developmental Toxicity - mouse - Intraperitoneal
- Effects on Embryo or Fetus: Fetotoxicity (except death, e.g., stunted fetus). Effects on Embryo or Fetus: Fetal death.

11.6 Other Toxicological Effects:

Allergic Effects | May cause allergic reactions depends on sensitization

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Effects on Repeated Doses Chronic Exposures	Repeated inhalative uptake of the substance did not cause substance-related effects. The product has not been tested. The statement has been derived from products of a similar structure or composition
Sensitization	no data available
Developmental Toxicity (Teratogenicity)	No data available concerning teratogenic effects. The chemical structure does not suggest such an effect.
Fertility	The results of animal studies gave no indication of a fertility impairing effect. The product has not been tested. The statement has been derived from products of a similar structure or composition. The chemical structure does not suggest such an effect.

11.7 STOT-single/repeated exposures:

STOT-single exposure	No data available
STOT-repeated exposure	No data available

11.8 Symptoms related to the physical, chemical and toxicological characteristics:

In case of inhalation	May be harmful if inhaled. May cause respiratory tract irritation
In case of skin contact	May be harmful if absorbed through skin. May cause skin irritation
In case of eye contact	Causes serious eye irritation
In case of ingestion	May be harmful if swallowed

11.9 Additional Toxicological Information:

- Toxicological classifications are based on available knowledge and information
- EEC classification: Irritant.
- The special effects to health are considered by taking into account the information in section 3.
- RTECS: YH2700000

12. ECOLOGICAL INFORMATION

12.1 Ecotoxicity:

- EC50 Algae (72 or 96 hours)
- Test duration: 96 hours
- Minimum: 0,12 mg/l
- Maximum: 0,19 mg/l
- Median: 0,15 mg/l

12.2 Photo degradation

No data available.

12.3 Effects on Waste Water Treatment Plants

Not determined.

12.4 Mobility

Solid powder
Solubility in water: 650 g/l @ 20°C
Refer to ecotoxicity.

Water threat class	WGK 1 - low hazard to waters
Clean Water Impact	No data available

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Known or predicted environmental distribution	No data available
12.5 Results of PBT and vPvB assessment	
Biotic	
Ready biodegradability:	No data available
Abiotic:	
Hydrolysis as a function of pH:	No data available
Photolysis:	No data available
Atmospheric oxidation:	No data available
Persistence and degradability:	
Decomposition Potential of the products	No data available
The half-life of degradation	No data available
Potential degradation of product content in the evaluation of wastewater treatment plants	No data available
Bioaccumulation Potential :	
Biological environment (biota) accumulation potential	No data available
Potential - nutrients pass through	No data available
Reference Values - Log Kow , Sw and BCF	No data available
12.6 Additional information	
<ul style="list-style-type: none"> Harmful to aquatic life See the sections 6, 7, 13, 14 and 15. 	

13. DISPOSAL CONSIDERATIONS

13.1 Product / Packaging disposal

- This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.
- If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means.
- Shelf life considerations should also be applied in making decisions of this type.
- Note that properties of a material may change in use, and recycling or reuse may not always be appropriate
- When recycling of the product is not possible, disposal to landfill or incineration in accordance with all applicable government laws and regulations is recommended.
- Disposal according to local authority regulations.
- Contact waste disposal services

13.2 Contaminated packaging

- If there is product residue in the emptied container, follow directions for handling on the container's label.
- Contaminated packaging must be emptied of all residues and can be recycled following appropriate cleaning.

13.3 Disposal Methods

- Dispose of chemicals waste or in accordance with local regulations.
- Follow all applicable local laws, rules and regulations regarding the proper disposal of this material.

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- If this product has been altered or contaminated with other hazardous materials, appropriate waste analysis may be necessary to determine proper method for disposal

13.4 European Waste Catalogue

- The final classification has to be done together with the local waste disposal company / authority.

14. TRANSPORT INFORMATION

	ADR ⁷ /RID ⁸	ADNR	IMDG ⁹	ICAO ¹⁰ /IATA ¹¹
TRANSPORTATION	Road	River	Marine	Airways
PROPER SHIPPING NAME	Not classified as a dangerous good under transport regulations			
UN/ID No.	-	-	-	-
SYMBOL	-	-	-	-
CLASS	-	-	-	-
PACKAGING GROUP	-	-	-	-
LABELLING NO	-	-	-	-
CLASSIFICATION CODE	-	-	-	-
HAZARD NO (HIN NO)	-	-	-	-
EmS	-	-	-	-
MARINE Pollutant	-	-	NO	-

Road Transport Notes: This product is not regulated as a hazardous material.

15. REGULATORY INFORMATION

15.1 Safety, Health And Environmental Regulations / Legislation Specific For The Substance

Substance is found on the following regulatory lists;;

- "European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)"

15.2 Chemical Safety Assessment

No data available

15.2.1 HAZARD

CLP classification according to Annex VI of CLP (Regulation (EC) No 1272/2008)

- Causes skin irritation.
- Causes serious eye irritation.

15.2.2 RISK

- Irritating to eyes
- Irritating to skin

15.3 INTERNATIONAL REGULATIONS

- This safety datasheet complies with the requirements of Regulation (EC) No. 1907/2006 and ISO 11014:2009. This product is classified according to EU Directive 67/548/EC and GHS/CLP.

16. OTHER INFORMATION

16.1 Other information

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- For additional information regarding **AK-KIM KIMYA SAN. VE TIC. ŞTİ.** products please contact the **AK-KIM KIMYA SAN. VE TIC. A.S** Vedat Ateşoğlu - vatesoglu@akkim.com.tr
- The above information complies with the 199/45/EC and 1907/2006 Directives and their amendments.
- In all cases of potential poisoning supportive therapy is of the utmost importance.

16.2 Related Person

- Vedat Ateşoğlu - vatesoglu@akkim.com.tr Ak-Kim Kimya San. Ve Tic. A.Ş
- Prepared by : Ali Haydar KETİR - Ak-Kim Kimya San. Ve Tic. A.Ş
ali.ketir@akkim.com.tr
- Competent Person Accreditation no : TSE GBF-0855 28.07.2011**

16.3 Revision Date, Version and SDS no

- Date : November 11, 2013
- Version : 2.0
- MSDS No : 193224

16.4 Reason of re-issue

- Compiling according to Regulation (EC) No 1272/2008

16.5 Relevant R-, H- and EUH-phrases (number and full text):

- | | |
|-------------|-------------------------------|
| H315 | Causes skin irritation |
| H319 | Causes serious eye irritation |

16.6 Legal disclaimer

- The purpose of the above information is to describe the products only in terms of health and safety requirements.
- The information given should not, therefore, be construed as guaranteeing specific properties or as specification.
- Customers should satisfy themselves as to the suitability and completeness of such information for their own particular use.
- The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication.
- The above information relates only to the specific material(s) designated herein and may not be valid for such material(s) used in combination with any other materials or in any process or if the material is altered or processed, unless specified in the text.
- The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. Due to the many factors outside our control when using this product, we cannot accept liability for any injury, accident, loss or damage caused through its use.

¹ SDS: Safety Data Sheet

² CAS: Chemical Abstract Service

³ EINECS: European INventory of Existing Commercial

⁴ CLP: Classification Labelling and Packaging

⁵ GHS: Global Harmonised System

⁶ NIOSH: National Institute of Occupational Safety and Health(Ulusal İş Sağlığı ve Güvenliği Enstitüsü)

⁷ ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

⁸ RID: Regulations Concerning the International Transport of Dangerous Goods by Rail

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⁹ IMDG: International Maritime Code for Dangerous Goods

¹⁰ ICAO: International Civil Aviation Organization

¹¹ IATA: International Air Transport Association